

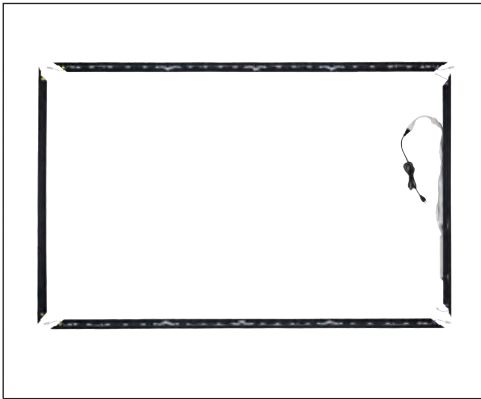


XCEL #120/#121 Assembly & Mounting

STEP 1



Lay out the frame pieces with the thin flat sides down, forming the shape of your finished frame. For guidance, your frame may be color coded, match the color dots on each coordinating end.



Lay out your corners and other hardware separately. Pair a smooth corner bracket with a corner bracket with set screws. Make sure the set screws inserts are facing out.

STEP 2



Large frames may have stabilizer supports and 180 connectors. Stabilizers will provide support through frames with seams and 180 connectors will connect the seam cuts. It is suggested to start with the optional hardware assembly before assembling the corners.

Corner Hardware



Insert one pair of corner brackets into the open channel on two adjoining corner ends of the aluminum extrusion, sliding in to create a corner or 90 angle. Slightly tighten the screws and repeat for the remaining corners..

Optional Hardware



Match pairs of 180 connectors with set screws out. Insert these plates into the open channels to adjoin the straight edges. It is suggested to work in parallels or opposite sides before fully pushing lengths together. Stabilizer hardware may need to be inserted before full assembly.



Match your stabilizer lengths with coordinatig expansion hardware. Slide the expansion harware into the stabilizer end and slightly tighten the set screw to hold into place. Now slide that end into the inside frame channel, once in place next to the seam, tighten the screw until secure.



XCEL #120/#121 Assembly & Mounting

STEP 3



Once your frame is assembled and all connection hardware is tightened you can connect the internal lights and wiring. Each connection end will be color coded or numbered, match colors and numbers to each other to complete the circuit. Most cords and wiring should be neatly secured down, tuck the extra ends close to the frame to avoid shadows.



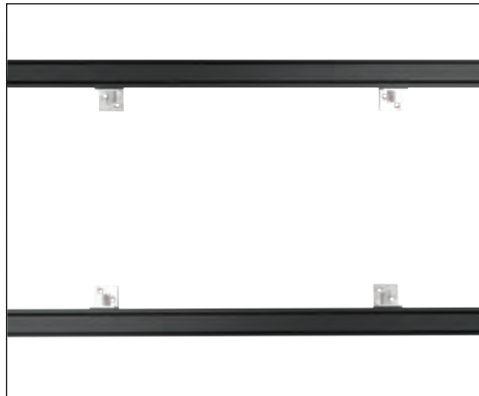
STEP 4



Prepare the install location to ensure your frame will be accurately placed. Begin by marking the intended install location for the top wall mount brackets. Each cut length will receive 2 wall mount brackets, depending on size. Ensure the top of each bracket is level and the screw is through the top at least 1/4 inch. Secure the bracket to the wall and test the frame by hanging it on top of the brackets. If necessary adjust the screw to level the frame.

ATTENTION: If included, the blackout fabric panel needs to be installed on the back channel of the SEG Frame before completing installation of the wall mount brackets.

STEP 5



Once your frame is level and the top mounting brackets have been installed, add the bottom wall mount brackets to finish securing the frame. Each length will have 2 wall mount brackets, depending on size. The sides of your frame may not have wall mount brackets but additional can be installed for additional security, usually only on very large frames. Once complete your frame should be secure and snug to the wall.

STEP 6

To Install the Silicone Edge Graphic Print, grab one corner. Pinch the corner so it slides into the SEG channel on the frame. Continue with the opposite corner, and next two. Once the corners are installed, place your hands on one center side and slide your hands over the silicone edge to press the edge of the silicone into the SEG channel towards the corners, continue for the remaining sides and your frame will be complete.