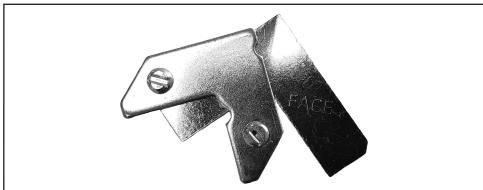




XCEL #15 & #19 Assembly & Mounting

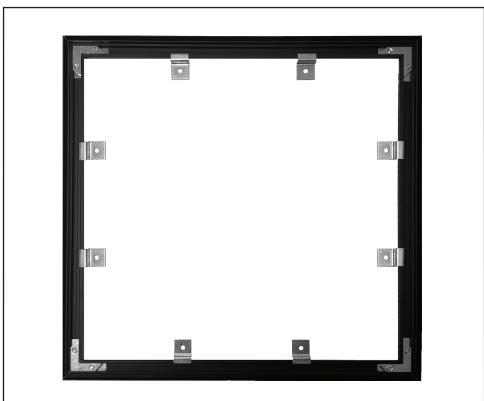
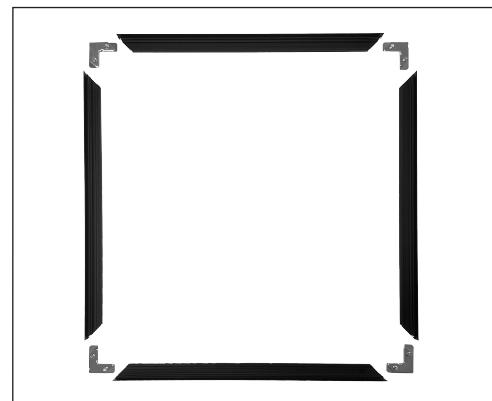
STEP 1



STEP 2



STEP 3



Lay out the frame pieces with the flat sides down, forming the shape of your finished frame. Lay out your corners and other hardware separately. Pair a smooth corner bracket with a corner bracket with set screws. Make sure the set screws inserts are facing up.

Insert one pair of corner brackets into the open channel on two adjoining corner ends of the aluminum extrusion, sliding in to create a corner or 90 angle. Slightly tighten the screws and repeat for the remaining corners. Tighten completely when the frame is finished.

Mark the install location of your the frame so it is level on the wall. Holding your frame in place, with the flat side against the wall and the SEG channel facing out, place a wall clip over the inside, lower channel so the hole lays flat against the wall. Screw the clips to the wall with a drill, 2 Clips per cut length

STEP 4

Once your frame is mounted, grab one corner of your Silicone Edge Graphic Print. Pinch the the corner so it slides into the SEG channel on the frame. Continue with the opposite corner, and next two. Once the corners are installed, place your hands on one center side and slide your hands over the silicone edge to press the edge of the silicone into the SEG channel, continue for remaining sides.

