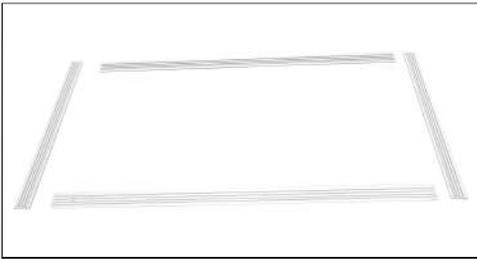


#102 Assembly & Mounting

STEP 1

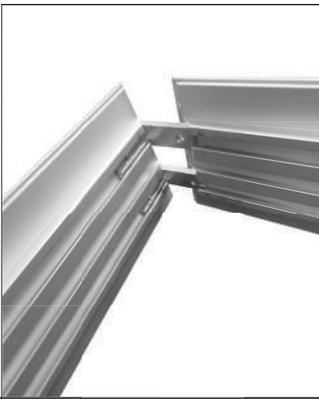


Lay out the frame pieces with the thin fat sides down, forming the shape of your finished frame. For guidance, your frame may be color coded, match the color dots on each coordinating end.



Lay out the corner hardware separately. Each corner should contain one large bracket, two L-shape keepers and four button head screws.

STEP 2



Insert the L-shape keepers into the two outer t-slot channels of the #102 extrusion. Slide the other #102 frame member in to create a 90° corner.

STEP 3



Align the large external bracket with the L-shape keepers. Slightly tighten the bracket in place using the button head screws. Then square the corner and fully tighten the bracket. Repeat for each corner.

For Lightboxes



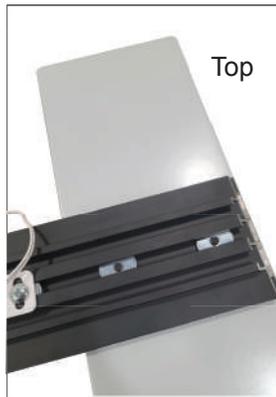
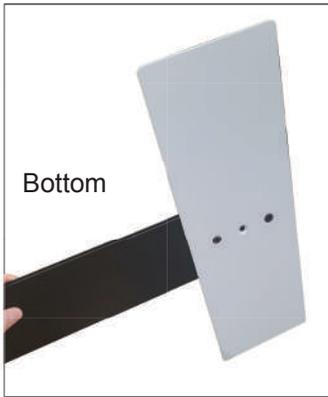
Once the frame is assembled any electrical wires at each seam can be connected. They may be color coded if multiple joints meet at the same location



Power supplies will typically be fully wired and ready to plug in, but connections may be required depending on the specifications of the frame. Visually inspect the power supplies before plugging in.

#102 Assembly & Mounting

Freestanding



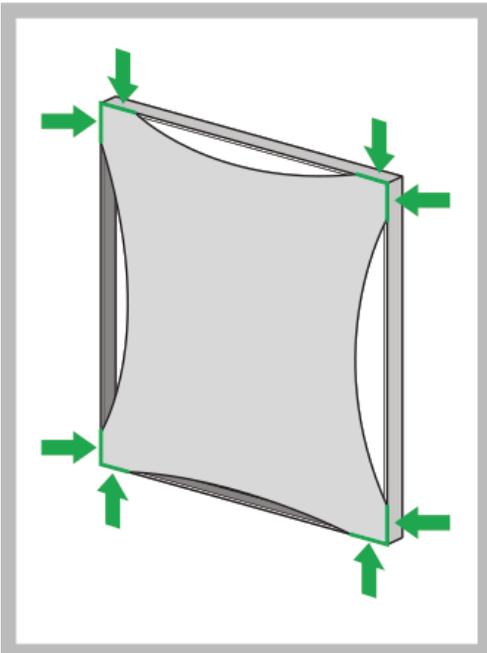
Freestanding #102 frames will arrive with channel nuts pre-mounted to the bottom member. To attach the foot simply fasten it in place after the frame is assembled.

Suspended

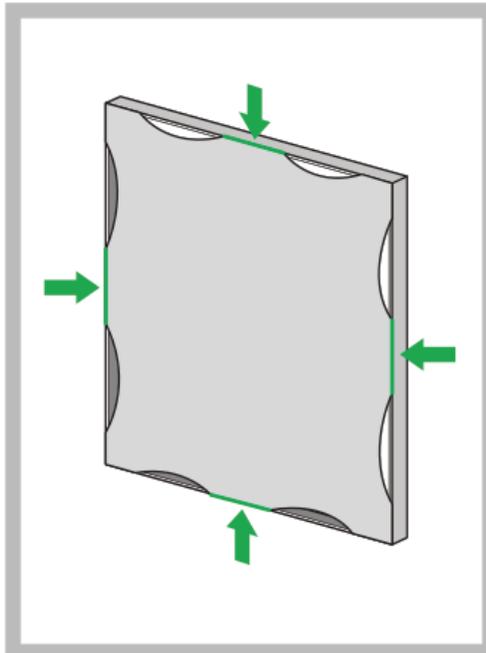


Suspended #102 frames will arrive with standard eyebolts pre-mounted to the top frame member. These can be used to attached suspending cables.

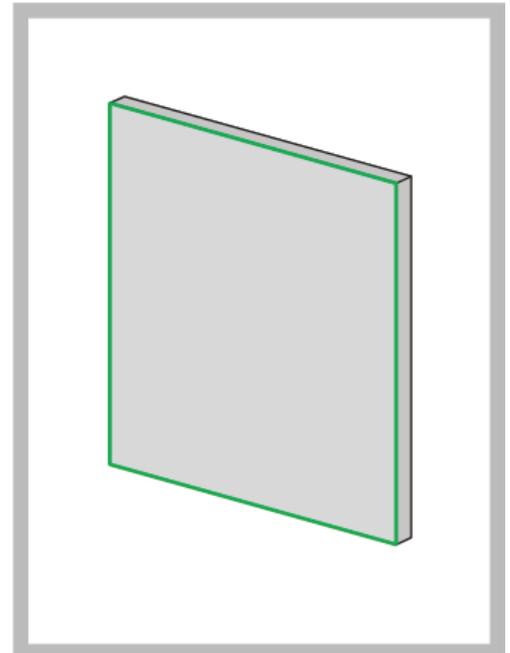
Fabric Installation



Begin with the corners. Start by inserting upper left corner of the graphic and work your way around the frame.



With corners squarely in place, grab the center of the graphic along top edge and insert into the channel. Repeat for each edge.



Complete installation by inserting all remaining edges into the channel. Begin at the center and work way out towards the corners on each side