

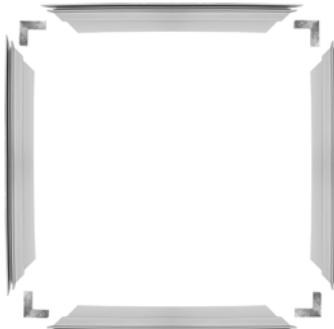
#33 Assembly & Mounting

STEP 1



Corner Hardware

Lay out the frame pieces with the thick flat sides down, forming the shape of your finished frame. For guidance, your frame may be color coded, match the color dots on each coordinating end.



Lay out your corners and other hardware separately. Pair a smooth corner bracket with a corner bracket with set screws. Make sure the set screws inserts are facing out.

STEP 2



Large frames may have additional cut lengths or seams. The seams will connect with 180 connectors. It is suggested to start with the optional hardware assembly before assembling the corners.

Optional Hardware



180 Connector

Match pairs of 180 connectors with set screws out. Insert these plates into the open back channel to adjoin the straight edges. It is suggested to work in parallels or opposite sides before fully pushing lengths together.

Corner Hardware



Insert one pair of corner brackets into the open back channel on two adjoining corner ends of the aluminum extrusion, sliding in to create a corner or 90 angle. Slightly tighten the screws and repeat for the remaining corners..

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STEP 3 - Wall Mounting



Prepare the install location to ensure your frame will be accurately placed. Begin by marking the intended install location for the top Z-Bar. Each "top" cut length will receive one Z-Bar wall mount. Ensure the top of the Z-bar is level. Secure the bracket to the wall and test the frame by hanging it on top of the bar with the supporting back channel.



Once the top Z-Bar hardware has been installed and your frame is level, add the bottom wall mount brackets to finish securing the frame. Each Bracket will be placed near the bottom corners, and two to the middle for large frames. Having them next to the corners will prevent the frame from sliding from one side to the next. Once complete your frame should be secure and snug to the wall.

STEP 4 - Install Graphic



To Install the Silicone Edge Graphic Print, grab one corner. Pinch the corner so it slides into the SEG channel on the frame. Continue with the opposite corner, and next two. Once the corners are installed, place your hands on one center side and slide your hands over the silicone edge to press the edge of the silicone into the SEG channel towards the corners, continue for the remaining sides and your frame will be complete.